Trumnion Ball Valves STBV 60, STBVC

ISTBV60 Series up to 6000 psi

ISTBVC Series CNG/NGV Valves up to 3770 psi

Features

- Working pressure up tp 6,000psi(413bar)@100°F(38°C).
- · Compact, maximum flow design.
- · Panel mountable as standard.
- · Handle indicates flow direction.
- Low torque actuation.
- 2-way "Shut-up" and 3-way "Switching" type.
- Various end connections : include S-LOK Tube Fittings, NPT / ISO male & female.
- Optional sour gas service to NACE MR 0175.
- Every valve is 100% factory tested.



Technical Data

| Valve Series | Seat Material | Temperature Rating °C (°F) | Pressure Rating @38°C (100°F) |
|-----------------|------------------|----------------------------|----------------------------------|
| | PCTFE | -17 to 121 (0 to 250) | 6,000psig (413bar) |
| STBV60 | PEEK | -17 to 232 | 6,000psig (413bar) |
| | PTFE | (0 to 450) | 1,500psig (103bar) |

Testing

- The rated pressure shown above is the maximum allowable pressure to the seat. If the system requires higher pressure to test, the valve must be in open position before and during test so as not to damage the seat.
- Every valve is factory tested for bubble tight leakage at both seat and stem packing with nitrogen at 1000psi(69bar).
- Hvdraulic shell test is performed at 1.5times the working pressur.
- Seats have a maximum allowable leak rate of 0.1 SCCM.
- · Optional tests are available upon request.

CNG / NGV Information

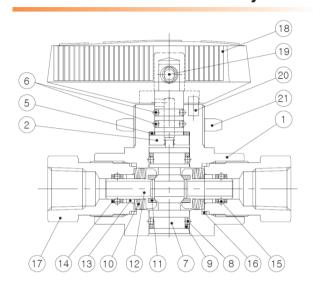
 STBVC Series valve provides leak - tight integrity in both low and high pressure systems in CNG and NGV applications. Valves with peek seat and HNBR O-ring are compatible with CNG fluid.

| Valve Series | Certificates | ECE R110 | ANSI NGV 3.1-2012 | ISO 15500 | |
|--------------------------|---|------------------------------|-------------------------------|-------------------------------|--|
| STBVC Series 2-Way | Certificate No. | 110R-010333 | 126840AUT14 | 126840MECH103 | |
| | Classification Class 0 | | Manual valve | Manual valve | |
| | Temperature -40 to 120 °C (-40 to 248 °F) | | -40 to 120 °C (-40 to 248 °F) | -40 to 120 °C (-40 to 248 °F) | |
| , | Working Pressure | 260 bar @ 120°C | 248 bar @ 120°C | 260 bar @ 120°C | |
| STBVC Series 3-Way | Certificate No. | 110R-000184 | 110R-000184 | 110R-000184 | |
| | Classification | Class 0 | Manual valve | Manual valve | |
| | Temperature | -40 to -120°C (-40 to 248°F) | -40 to -120°C (-40 to 248 °F) | -40 to -120°C (-40 to 248 °F) | |
| | Working Pressure | 260 bar @ 38°C | 260 bar @ 38°C | 260 bar @ 38°C | |

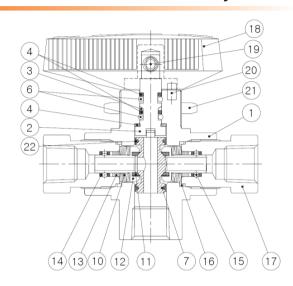
STBV 60, STBVC Trunnion Ball Valves

Materials of Construction

STBV60 & STBVC 2-Way



STBV60 & STBVC 3-Way



| | | STBV60 Series | | STBVC Series | | |
|------|---------------------------|----------------------------|------------|--------------|-------|--|
| Item | Description | 2-Way | 3-Way | 2-Way | 3-Way | |
| | | Grade/ASTM Specification | | | | |
| 1 | Body | | S316 / A27 | '6 or A479 | | |
| 2 | Stem* | | S316 / A27 | '6 or A479 | | |
| 3 | Stem Support Ring* | - | PEEK | - | PEEK | |
| 4 | Stem Backup Ring* | - | PTFE | - | PTFE | |
| 5 | Stem Bearing* | PEEK | | | | |
| 6 | Stem O-Ring* | FI | KM | H | HNBR | |
| 7 | Trunnion Ball* | S316 / A276 or A479 | | | | |
| 8 | Ball O-Ring* | FKM | - | HNBR | - | |
| 9 | Ball Backup Ring* | PTFE | - | PTFE | - | |
| 10 | Disc Spring* | Alloy X-750 / AMS 5542 | | | | |
| 11 | Seat* | PCTFE, optional PTFE, PEEK | | PEEK | | |
| 12 | Seat Carrier* | S316 / A276 or A479 | | | | |
| 13 | Seat Carrier Guide* | S316 / A276 or A479 | | | | |
| 14 | Seat Carrier Backup Ring* | PTFE | | | | |
| 15 | Seat Carrier O-Ring* | FI | FKM H | | NBR | |
| 16 | End Connector Packing* | PTFE / D1710, Type 1 | | | | |
| 17 | End Connector | S316 / A276 or A479 | | | | |
| 18 | Handle* | Phenolic with brass insert | | | | |
| 19 | Set Screw* | S316 | | | | |
| 20 | Stop Pin | S316 | | | | |
| 21 | Lock Nut | S316 / A276 or A479 | | | | |
| 22 | Slip Ring* | - | PTFE | - | PTFE | |

^{*}Service kits contain part

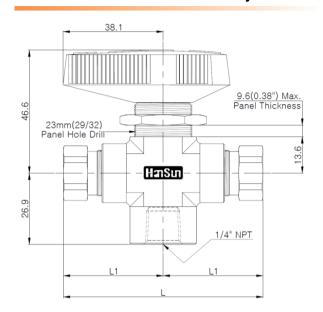
Trunnion Ball Valves STBV 60, STBVC

Table of Dimensions

STBV60 & STBVC 2-Way

23mm(29/32) Panel Hole Drill L1 L1 L1 L1

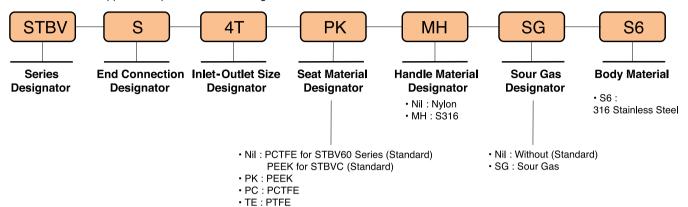
STBV60 & STBVC 3-Way



| | 2 | -Way Valve C | rifice 4.75mm | (0.187 in.) | 1 | |
|-----------------------------------|-------|--|---------------|-------------|---------------------|-------------|
| STBV60 Series Ordering Numbers | | End Connection | | Cv | Dimensions mm (in.) | |
| | | Inlet | Outlet | | L | L1 |
| STBV / STBVC | F-2N | 1/8" Female NPT | | 1.2 | 76.2 (3) | 38.1 (1.5) |
| | F-4N | 1/4" Female NPT | | 1 | 76.2 (3) | 38.1 (1.5) |
| | - | 1/4" Female NPT | | 1 | 99.8 (3.93) | 50 (1.97) |
| | F-8N | 1/2" Female NPT | | 1.2 | 108 (4.25) | 54.1 (2.13) |
| | S-4T | 1/4" S-LOK | | 1.6 | 105 (4.14) | 52.6 (2.07) |
| | S-6T | 3/8" S-LOK | | 1.4 | 112 (4.41) | 55.6 (2.19) |
| | S-8T | 1/2" S-LOK | | 1 | 117 (4.6) | 58.4 (2.3) |
| | S-6M | 6mm S-LOK | | 1.6 | 105 (4.14) | 52.6 (2.07) |
| | S-8M | 8mm S-LOK | | 1.5 | 105 (4.14) | 52.6 (2.07) |
| | S-10M | 10mm S-LOK | | 1.3 | 112 (4.41) | 55.9 (2.2) |
| | S-12M | 12mm S-LOK | | 1 | 117 (4.6) | 58.4 (2.3) |
| | 3 | -Way Valve C | rifice 4.75mm | (0.187 in.) | 1 | |
| | F-2N | 1/8" Fer | nale NPT | | 76.2 (3) | 38.1 (1.5) |
| | F-4N | 1/4" Female NPT | | 1 | 76.2 (3) | 38.1 (1.5) |
| | - | 1/4" Fer | male NPT | | 99.8 (3.93) | 50 (1.97) |
| | S-4T | 1/4" S-LOK | | 1 | 105 (4.14) | 52.6 (2.07) |
| STB _/ V-3B | S-6T | 3/8" \$ | 3/8" S-LOK | | 112 (4.41) | 55.6 (2.19) |
| STBVC-3B | S-8T | 1/2" S-LOK 6mm S-LOK 8mm S-LOK 10mm S-LOK 12mm S-LOK | | 0.75 | 117 (4.6) | 58.4 (2.3) |
| | S-6M | | | | 105 (4.14) | 52.6 (2.07) |
| | S-8M | | | | 105 (4.14) | 52.6 (2.07) |
| | S-10M | | | | 112 (4.41) | 55.9 (2.2) |
| | S-12M | | | | 117 (4.6) | 58.4 (2.3) |

Ordering Information

· Selection of the applicable options from the designators are listed below.



Safety in Valve Selection

- When selecting a valve, the total system design must be considered to ensure safe, trouble free performance.
- Valve function, materials compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibility of the system designer and user.

Service Kit

Service kits contain components of the same materials as new components.

To order the service kit, selection of the applicable options from the designators are listed mark(*) of 3page.

